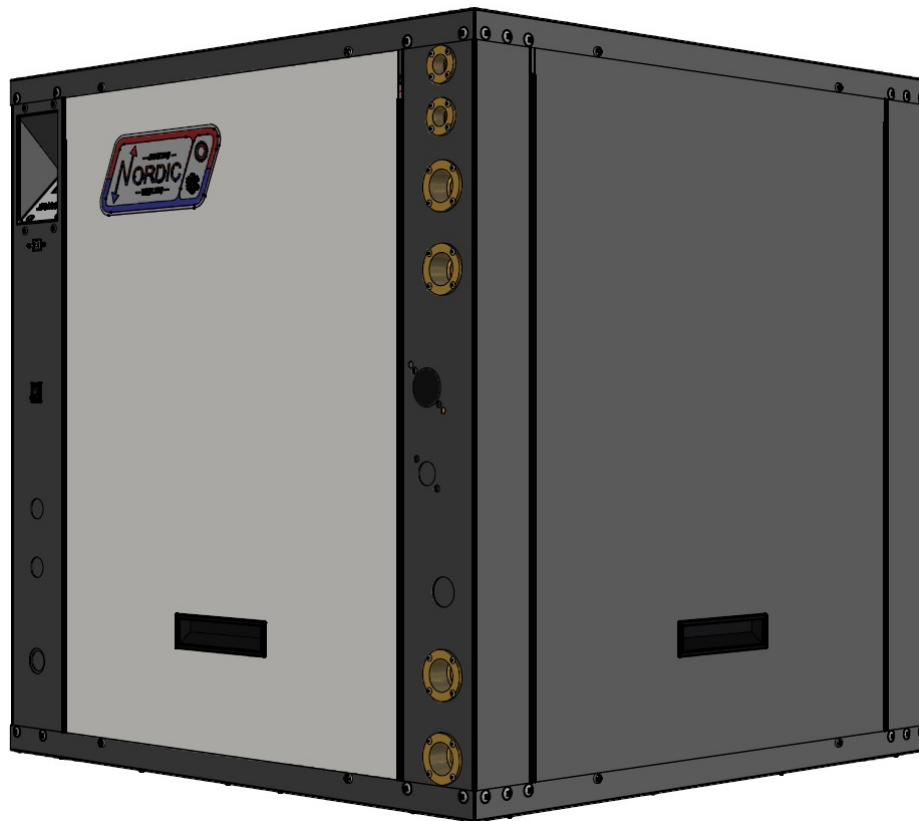




# Engineering Specification

## **WH-25-H\*\*\*-B-\*S-\*\*** **High Temperature Water to Water Heat Pump** **Gen2 Control System 60 Hz**

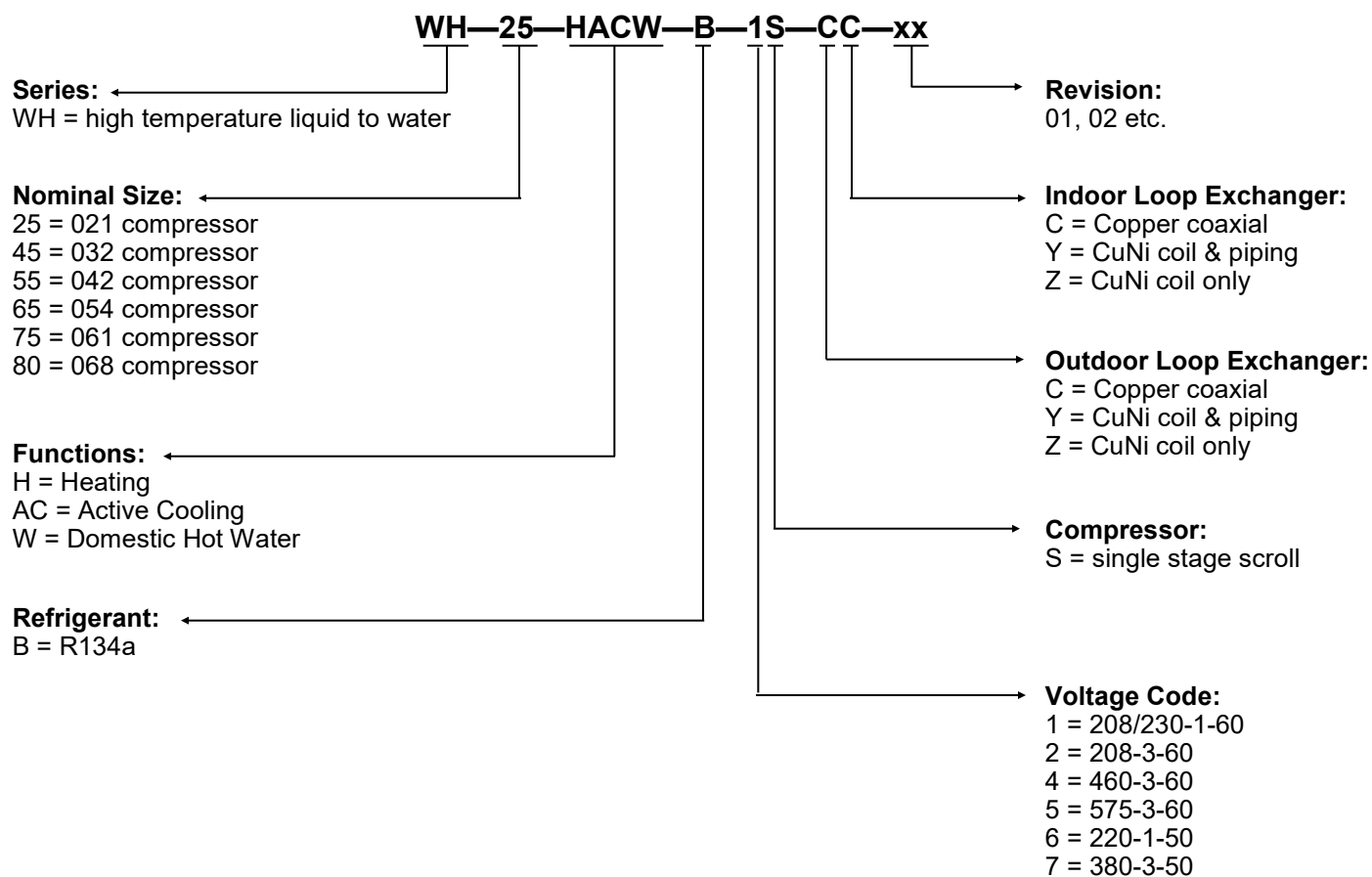


**Maritime Geothermal Ltd.**  
**P.O. Box 2555, 170 Plantation Road**  
**Petitcodiac, NB E4Z 6H4**  
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**002529SPC-01**

# Model Nomenclature



APPLICATION TABLE										
MODEL	FUNCTION	REFRIGERANT	VOLTAGE	COMPRESSOR	OUTDOOR HEAT EXCHANGER	INDOOR HEAT EXCHANGER	REVISIONS			
WH-25	H	B	1	S	C Y Z	C Y Z	04			
	HACW		2 4				02			
This manual applies only to the models and revisions listed in this table.										

Maritime Geothermal Ltd. has a continuous improvement policy and reserves the right to modify specification data at any time without prior notice .

# Design Features

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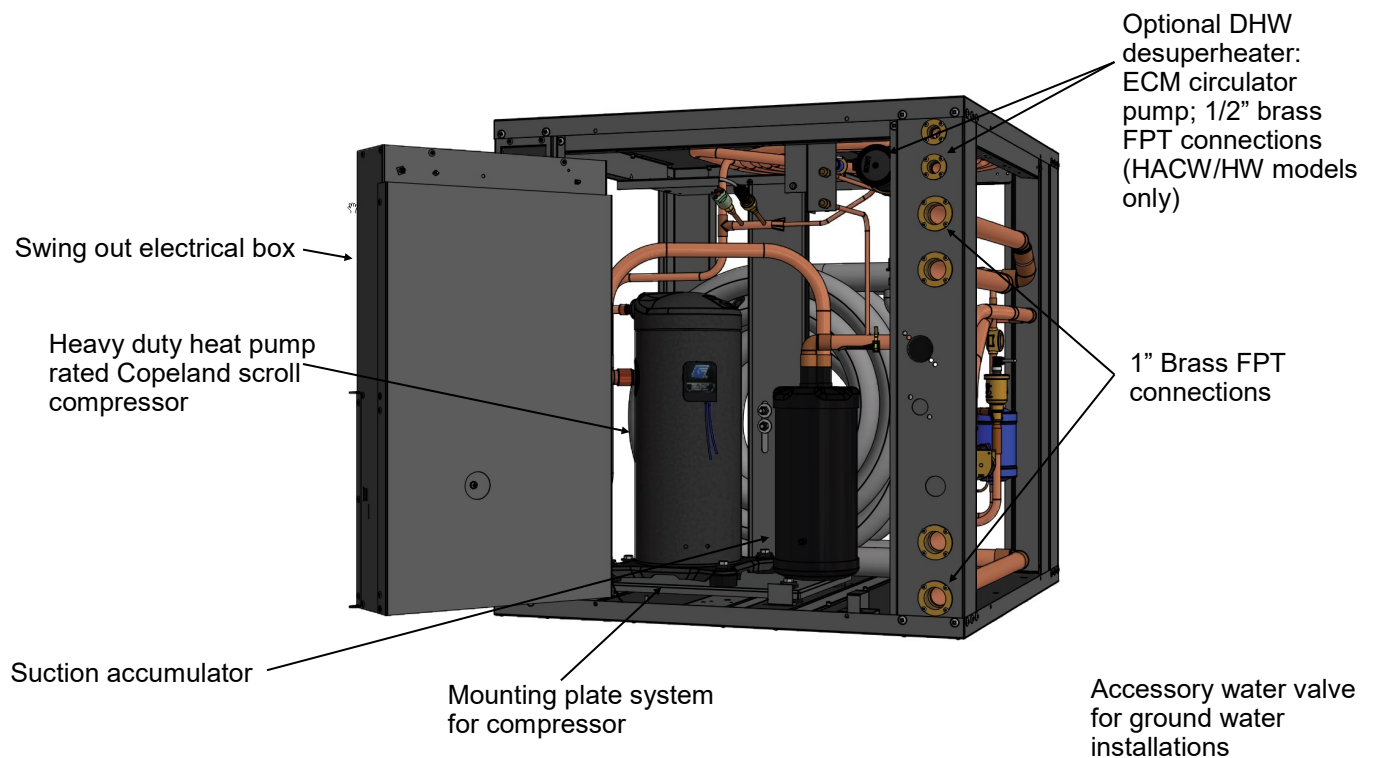
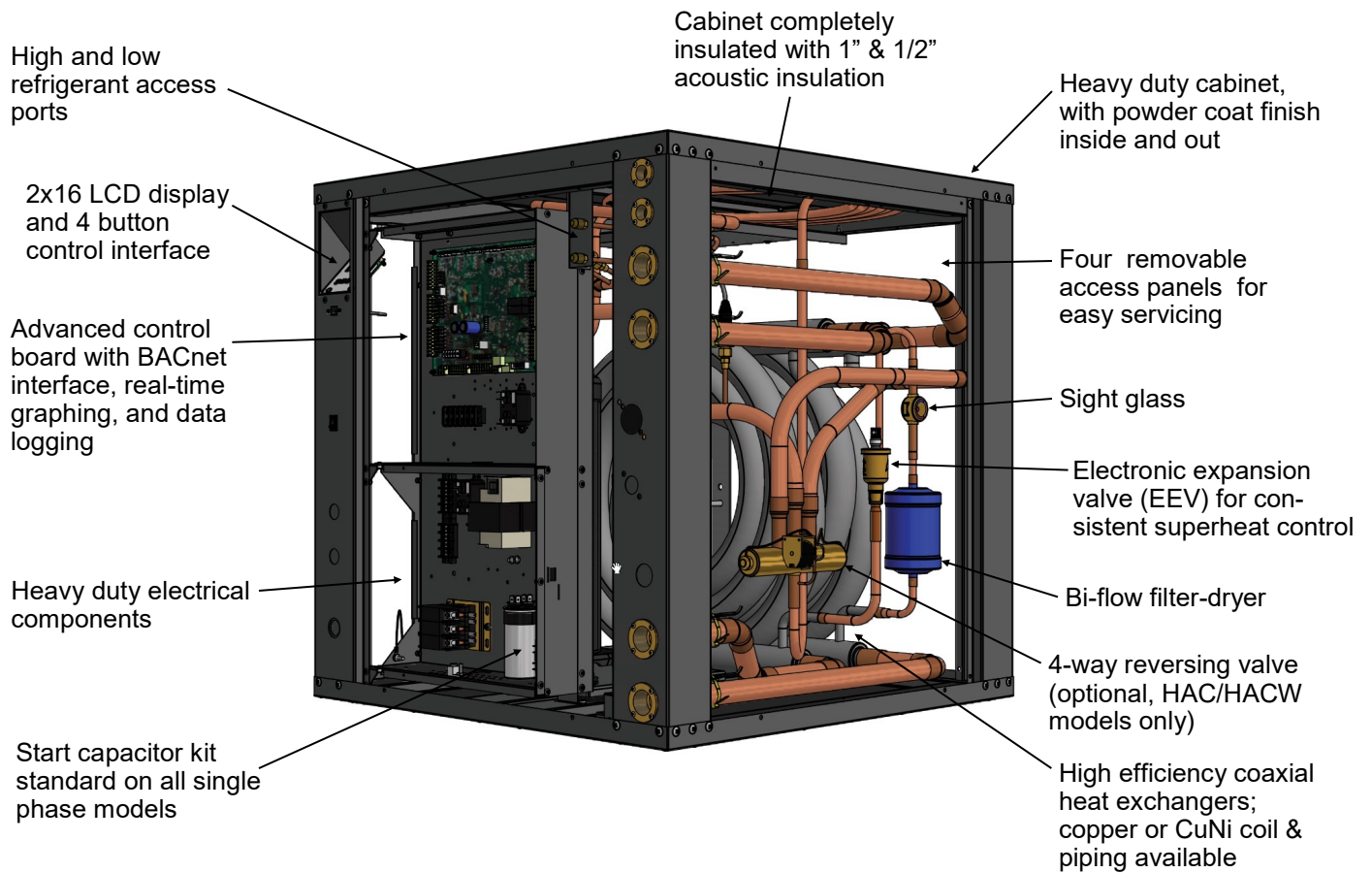
- High temperature range with R134a refrigerant: maximum 160°F indoor loop capable, with 45°F minimum outdoor loop temperature
- TUV certified for safety (CSA 22.2 No 236-05); CE certified to 60335-1 and 60335-2-40
- Satin galvanized steel cabinet with powder coat finish
- Acoustically insulated cabinet (1/2" & 1" thick)
- All connections located on same side
- Access panels on all four sides, serviceable from two; swing out electrical box for compressor access
- Refrigeration service ports located inside unit (1/4" Schrader)
- Insulated coaxial heat exchanger and piping, available in copper or cupro-nickel (CuNi)
- 1" brass FPT fittings for loop connections
- Connection points for outdoor and indoor circulator pump power
- Single stage scroll compressor, with start capacitor kit on single phase models
- Dual-grommet-mounted compressor for reduced noise and vibration
- Suction line accumulator
- Liquid line filter-dryer & sight glass
- 4-way reversing valve (optional, on HAC/HACW models only)
- Electronic Expansion Valve (EEV)
- Refrigerant high and low pressure sensors
- Suction line temperature sensor
- Manual reset high pressure control
- Temperature sensors on all 4 water lines
- Control transformer with resettable breaker or fuse protection
- Advanced control board with BACNet interface for remote operation and data access including all sensor data and alarm conditions, PWM outputs (or 0-10VDC), configurable analog inputs (0-5VDC or 4-20mA) with onboard 5VDC, 12VDC and 24VDC power supplies
- USB port for complete data access including real-time charting, data logging, and diagnostic functionality with manual override operation
- 2 x 16 LCD display for control and data access
- Onboard water temperature control, with outdoor reset (requires outdoor temperature sensor accessory)
- Random start on power up (0-2 minutes)
- 24VAC and 0-10VDC output for external pump / water valve control (24VAC 500mA max)
- Double wall Domestic Hot Water (DHW) desuperheater suitable for heating potable water; brass head ECM circulator for domestic hot water circuit uses less than half the power of traditional circulating pumps and allows motor replacement without tools (desuperheater optional, on HACW/HW models only)

## Available Accessories

---

- Hydronic buffer tank with 12, 15, or 20kW of electric backup elements
- Circulator pump module with loop / unit isolation valves (230VAC) for ground loop applications
- Barbed P/T port adapters for heat pump
- Anti-vibration pad for under unit
- Compressor sound jacket
- Secure Start module
- 1" water valve (motorized, solenoid, or modulating) & wiring harness for open loop applications
- Outdoor temperature sensor with enclosure, for outdoor reset functionality
- Compressor current sensor

# Design Features





\_\_\_\_\_



# Specifications

Electrical Specifications										
Nomenclature Identifier	Power Supply			Compressor		Circulators	FLA	MCA	Max. Breaker	Minimum Wire Size
	V-ø-Hz	MIN	MAX	RLA	LRA	Max. A	Amps	Amps	Amps	ga
1	208/230-1-60	187	253	10.8	56	5.0	16.0	18.7	30	#10-2*
2	208-3-60	187	229	7.7	58	5.0	12.9	14.8	20	#12-3*
4	460-3-60	414	506	3.8	29	N/A	4.0	5.0	15	#14-3
5	575-3-60	-	-	-	-	-	-	-	-	-

\* additional conductor required if connecting 115VAC circulators to the unit

Shipping Information				
MODEL	WEIGHT lb. (kg)	DIMENSIONS in (cm)		
		L	W	H
WH-25	285 (129)	34 (86)	34 (86)	35 (89)

Refrigerant Charge				
MODEL	lb	kg	Refrigerant	Oil Type
WH-25	4.0	1.8	R134a	POE

- Oil capacity is marked on the compressor label.  
 - **Refrigerant charge is subject to revision**; actual charge is indicated on the unit nameplate.

Sound Levels (dBA)*		
MODEL	1 ft distance	3 ft distance
WH-25	57.1	55.8

\* With all doors installed.

Required Indoor & Outdoor Loop Flow Rate		
MODEL	gpm	L/s
WH-25	8	0.50

Note for circ pump sizing: flow rate may be greater than required for boiler of a similar heating capacity.

Loop Pressure Drop Data			INDOOR (water 104°F)		OUTDOOR (water 50°F)	
	gpm	L/s	psi	kPa	psi	kPa
WH-25	4	0.25	0.8	5.5	0.9	6.2
	5	0.32	1.3	9.0	1.4	10
	6	0.38	1.6	11	1.7	12
	7	0.44	2.1	14	2.3	16
	8	0.50	3.0	21	3.2	22
	9	0.57	3.1	21	3.4	23
	10	0.63	4.1	28	4.4	30
	11	0.69	4.8	33	5.1	35
	12	0.76	5.7	39	6.0	41
	13	0.82	6.7	46	6.9	48

WH-Series Operating Temperature Limits					
Loop	Mode	Parameter	(°F)	(°C)	Note
Indoor	Heating	Minimum EWT	70 - 110	21 - 43	Use formula (Outdoor ELT + 20°F) or (Outdoor ELT + 11°C).
	Heating	Maximum LWT	160	71	
	Cooling	Minimum LWT	45	7	
	Cooling	Maximum EWT	90	32	Reduce flow above this temp. to limit refrigerant suction pressure.
Outdoor	Heating	Minimum ELT	45	7	
	Heating	Maximum ELT	90	32	Reduce flow above this temp. to limit refrigerant suction pressure.
	Cooling	Minimum ELT	70 - 110	21 - 43	Use formula (Indoor EWT + 20°F) or (Indoor EWT + 11°C).
	Cooling	Maximum LLT	160	71	

Values in this table are for rated liquid flow values.  
 EWT - Entering Water Temp., LWT - Leaving Water Temp., ELT - Entering Liquid Temp., LLT - Leaving Liquid Temp.

# BACnet Interface

The BACnet interface is an **MS/TP** connection via RS-485 twisted pair. BACnet **IP** is not available.

Recommended wire: 22-24 AWG single twisted pair, 100-120 Ohms impedance, 17pF/ft or lower capacitance, with braided or aluminum foil shield, such as Belden 9841 or 89841.

The connector on the control board is a three wire removable screw connector. The signals are as follows:

- A: Communications line (+) (right pin)
- B: Communications line (-) (middle pin)
- C: Ground connection (left pin)

If connecting multiple units to one RS-485 connection point, connect the signal cable from the master building controller to the first unit. Connect the second unit to the first unit (in same connector), connect the third unit to the second unit, and so on until all units are connected (daisy-chain). Remove the TERM jumper (located just above the BACnet connector on control board) from all units except the last one. The shield ground should be connected only to the GND pin of the unit for single unit installations. For multiple units, the shield ground should only be connected to the GND pin of the last unit. The shield grounds for intermediate units should be connected together. The shield ground should be left unconnected at the building controller end for all cases.

Vendor: Maritime Geothermal Ltd.  
Vendor ID: 260  
Model Name: MGT GEN2 Control Board

The following parameters can be set via the PC App's *Configuration Window*:

- 1) **Baud rate**  
9600, 19200, 38400, or 76800
- 2) **MAC address**  
Maximum value is 125.
- 3) **Instance number**  
Maximum value is 4194303.

The BACnet parameter **Max\_Master** has a fixed value of **127** in this device.

BACnet data is available regardless of the selected control method. In order to control the unit via the BACnet interface, set **Control Source** to **BACnet** either by using the PC App's configuration window or the LCD menus.

**Refer to *Application, Installation, & Service Manual* for BACnet objects (read and write).**

# Performance Tables

WH-25-H\*\*\*-B-1S R134a, 60 Hz, ZR21K5E-PFV

HEATING	OUTDOOR LOOP (Water)						ELECTRICAL		INDOOR LOOP (Water)						
	ELT (°F)	Evap. Temp.	Flow (gpm)	LLT (°F)	Delta T (°F)	Heat Abs. (Btu/hr)	Compressor Current (A)	Input Power (W)	EWT (°F)	Cond. Temp.	Flow (gpm)	LWT (°F)	Delta T (°F)	Heating (Btu/hr)	COP <sub>H</sub>
	50	40	8	48	2	8,661	8.2	1,261	117	126	8	120	3	12,814	2.98
	60	49	8	57	3	12,095	8.1	1,230	116	126	8		4	16,143	3.85
	70	58	8	66	4	15,494	8.2	1,201	115	125	8		5	19,442	4.74
	80	67	8	75	5	18,865	8.5	1,176	114	125	8		6	22,727	5.66
	90	75	8	85	6	22,057	9.1	1,197	114	126	8		7	25,987	6.36
	50	40	8	48	2	6,575	10.9	1,533	137	144	8	140	3	11,658	2.23
	60	49	8	58	2	9,703	10.6	1,554	136	144	8		4	14,858	2.80
	70	58	8	67	3	12,857	10.6	1,545	136	145	8		5	17,980	3.41
	80	67	8	76	4	16,034	10.7	1,520	135	145	8		5	21,072	4.06
	90	76	8	85	5	19,295	11.3	1,454	134	145	8		6	24,104	4.86
	50	41	8	49	1	5,636	14.7	1,452	157	163	8	160	3	10,442	2.11
	60	50	8	58	2	8,085	14.1	1,632	157	164	8		3	13,505	2.42
	70	59	8	67	3	10,675	13.8	1,736	156	164	8		4	16,451	2.78
80	68	8	77	3	13,399	13.7	1,788	155	164	8	5		19,351	3.17	
90	77	8	86	4	16,058	14.0	1,824	154	164	8	6		22,129	3.56	

<b>COOLING*</b>	ELT (°F)	Cond. Temp.	Flow (gpm)	LLT (°F)	Delta T (°F)	Heat Rej. (Btu/hr)	Compressor Current (A)	Input Power (W)	EWT (°F)	Evap. Temp.	Flow (gpm)	LWT (°F)	Delta T (°F)	Cooling (Btu/hr)	EER
	60**		8						54		8				
	65**		8								8				
	70**		8								8				
	75**		8								8				
	80		8								8				
	85		8								8				
	90		8								8				
	95		8								8				

## METRIC

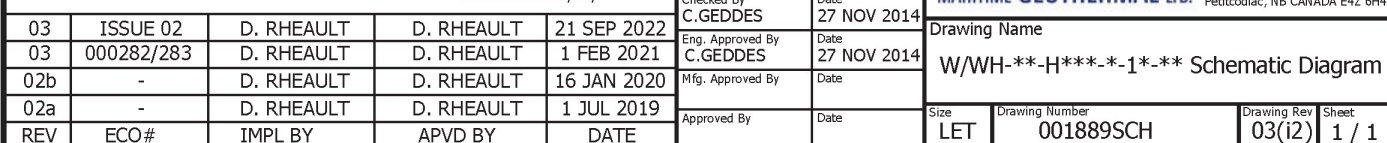
HEATING (METRIC)	OUTDOOR LOOP (Water)						ELECTRICAL		INDOOR LOOP (Water)						
	ELT (°C)	Evap. Temp.	Flow (L/s)	LLT (°C)	Delta T (°C)	Heat Abs. (W)	Compressor Current (A)	Input Power (W)	EWT (°C)	Cond. Temp.	Flow (L/s)	LWT (°C)	Delta T (°C)	Heating (W)	COP <sub>H</sub>
	10.0	4.6	0.51	8.8	1.2	2,538	8.2	1,261	47.1	52.0	0.51	49	1.8	3,754	2.98
	15.6	9.5	0.51	13.9	1.7	3,544	8.1	1,230	46.7	51.9	0.51		2.2	4,730	3.85
	21.1	14.3	0.51	19.0	2.2	4,540	8.2	1,201	46.2	51.8	0.51		2.7	5,696	4.74
	26.7	19.2	0.51	24.0	2.6	5,527	8.5	1,176	45.7	51.8	0.51		3.2	6,659	5.66
	32.2	23.9	0.51	29.2	3.1	6,463	9.1	1,197	45.3	51.9	0.51		3.6	7,614	6.36
	10.0	4.4	0.51	9.1	0.9	1,926	10.9	1,533	58.4	62.3	0.51	60	1.6	3,416	2.23
	15.6	9.4	0.51	14.2	1.3	2,843	10.6	1,554	57.9	62.4	0.51		2.1	4,353	2.80
	21.1	14.2	0.51	19.3	1.8	3,767	10.6	1,545	57.5	62.5	0.51		2.5	5,268	3.41
	26.7	19.3	0.51	24.4	2.2	4,698	10.7	1,520	57.1	62.6	0.51		2.9	6,174	4.06
	32.2	24.5	0.51	29.5	2.7	5,653	11.3	1,454	56.7	62.8	0.51		3.4	7,062	4.86
	10.0	5.1	0.51	9.2	0.8	1,651	14.7	1,452	69.7	73.0	0.51	71	1.5	3,059	2.11
	15.6	10.0	0.51	14.4	1.1	2,369	14.1	1,632	69.2	73.1	0.51		1.9	3,957	2.42
	21.1	14.9	0.51	19.6	1.5	3,128	13.8	1,736	68.8	73.2	0.51		2.3	4,820	2.78
	26.7	19.8	0.51	24.8	1.9	3,926	13.7	1,788	68.4	73.4	0.51		2.7	5,670	3.17
32.2	25.1	0.51	30.0	2.2	4,705	14.0	1,824	67.9	73.5	0.51	3.1		6,484	3.56	

<b>COOLING* (METRIC)</b>	ELT (°C)	Cond. Temp.	Flow (L/s)	LLT (°C)	Delta T (°C)	Heat Rej. (W)	Compressor Current (A)	Input Power (W)	EWT (°C)	Evap. Temp.	Flow (L/s)	LWT (°C)	Delta T (°C)	Cooling (W)	COP <sub>C</sub>
	15.6**		0.51						12		0.51				
	18.3**		0.51								0.51				
	21.1**		0.51								0.51				
	23.9**		0.51								0.51				
	26.7		0.51								0.51				
	29.4		0.51								0.51				
	32.2		0.51								0.51				
	35.0		0.51								0.51				

\* Cooling mode is only available on reversing models (HAC/HACW)

\*\* Lower cooling mode ELT's may require flow control via accessory 0-10V modulating water valve in outdoor loop

**W/WH-Series (GEN2)**  
**Schematic Diagram**  
**208/230-1-60**





# Electrical Box Layout (208/230-1-60)

## SYSTEM CONTROL DESCRIPTION

System Control by BACNet or External Control Signals		
BACNet Object	External	Activation
SYSTEM_Y1A	Y1A	Compressor Stage 1
SYSTEM_Y2A	Y2A	Compressor Stage 2 (-*T models only)
SYSTEM_O	O	OFF=heating, ON=cooling (-HAC/HACW models only)

## BACNet INTERFACE CONNECTIONS (MS/TP RS-485)

Use twisted pair shielded, conductor cable to connect the BACNet connections to the control board connector.

A - Communication (+)  
B - Communication (-)  
GND - Ground

## EXTERNAL CONTROL CONNECTIONS (24VAC)

For cooling mode activation (reversing -HAC/HACW models only), use 18-2 cable to connect terminals at terminal strip through a dry contact:

O - Cooling Mode (Active) / Heating Mode (Inactive)  
C - Common (for use with R to power external device)  
R - 24VAC Hot

If using an external aquastat ("Signals" control method), use these right side board connections for compressor control:

- RA - 24VAC Hot
- CA - Common (for use with RA to power aquastat)
- Y1A - Compressor Stage 1
- Y2A - Compressor Stage 2 (-\*T models only)

A dry contact connection between R/RA and an external control connection (Y1A, Y2A, O) will activate the external control input to the control board.

## AUXILIARY HEAT CONTROL CONNECTIONS

Use an 18-2 conductor cable.

Choose one of two types of auxiliary heat connections. In either case, default is "ON".

*Tank's temperature limiter must remain in place.*

- D1 : Dry contacts, closed during call for auxiliary heat
- D2 : Dry contacts, closed during call for auxiliary heat
- R : To use tank element contactor that has a 24VAC coil, jumper R to D1 and connect contactor coil between D2 and Co.
- D1 : Dry contacts, closed during call for auxiliary heat
- D2 : Dry contacts, closed during call for auxiliary heat
- Co : Dry contacts, closed during call for auxiliary heat

## CIRCULATOR CONNECTIONS (230/115VAC)

### REFER TO LABEL IN UNIT FOR MAX LOAD (AMPS)

Connect 115VAC circulators to 115V  
Connect 230VAC circulators to 230V

## POWER SUPPLY CONNECTIONS

\*NOTE: Neutral (N) is only required if connecting 115VAC circulators.

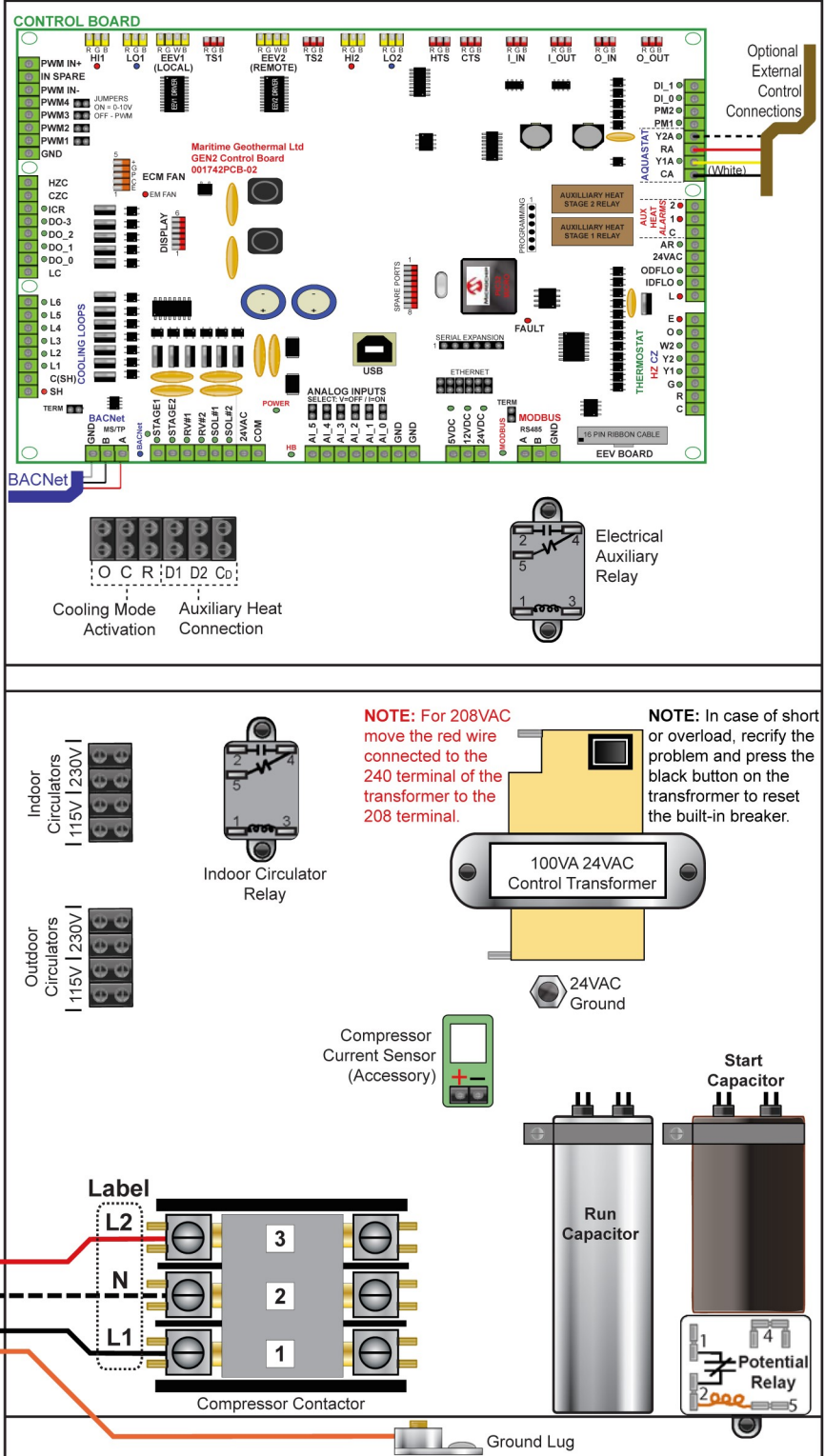
The heat pump itself does not require a neutral.

208/230/115VAC CONNECTIONS		
Wire	Colour	Contactor (Label)
Line 2	Red	L2
Neutral*	White	N*
Line 1	Black	L1

Connect "GND" to ground lug.

03	000282/283	D. RHEAULT	D. RHEAULT	1 FEB 2021
02b	-	D. RHEAULT	D. RHEAULT	16 JAN 2020
02a	-	D. RHEAULT	D. RHEAULT	1 JUL 2019
02	000254	D. RHEAULT	D. RHEAULT	15 AUG 2017
REV	ECO#	IMPL BY	APVD BY	DATE

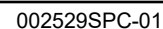
## W/WH-Series Electrical Box Diagram 208/230-1-60



Drawn By C.GEDDES	Date 27 NOV 2014
Checked By C.GEDDES	Date 27 NOV 2014
Eng. Approved By C.GEDDES	Date 27 NOV 2014
Mfg. Approved By	Date
Approved By	Date

<b>MARITIME GEOTHERMAL LTD.</b>		P.O. Box 2555 170 Plantation Rd. Pettitcodiac, NB CANADA E4Z 6H4	
Drawing Name		W/WH-**-H***-1*-** Schematic Diagram	
Size LET	Drawing Number 001890ELB	Drawing Rev 03	Sheet 1 / 1

**W/WH-Series (GEN2)**  
**Schematic Diagram**  
**208-3-60**





# Electrical Box Layout (208-3-60)

## W/WH-Series Electrical Box Diagram

208-3-60

### SYSTEM CONTROL DESCRIPTION

System Control by BACNet or External Control Signals		
BACNet Object	External	Activation
SYSTEM_Y1A	Y1A	Compressor Stage 1
SYSTEM_Y2A	Y2A	Compressor Stage 2 (-*T models only)
SYSTEM_O	O	OFF=heating, ON=cooling (-HAC/HACW models only)

### BACNet INTERFACE CONNECTIONS (MS/TP RS-485)

Use twisted pair shielded, conductor cable to connect the BACNet connections to the control board connector.

A - Communication (+)

B - Communication (-)

GND - Ground

### EXTERNAL CONTROL CONNECTIONS (24VAC)

For cooling mode activation (reversing -HAC/HACW models only), use 18-2 cable to connect terminals at terminal strip through a dry contact:

O - Cooling Mode (Active) / Heating Mode (Inactive)

C - Common (for use with R to power external device)

R - 24VAC Hot

If using an external aquastat ("Signals" control method), use these right side board connections for compressor control:

RA - 24VAC Hot

CA - Common (for use with RA to power aquastat)

Y1A - Compressor Stage 1

Y2A - Compressor Stage 2 (-\*T models only)

A dry contact connection between R/RA and an external control connection (Y1A, Y2A, O) will activate the external control signal input to the control board.

### AUXILIARY HEAT CONTROL CONNECTIONS

Use an 18-2 conductor cable.

Choose one of two types of auxiliary heat connections. In either case, default is "ON".

*Tank's temperature limiter must remain in place.*

D1 : Dry contacts, closed during call for auxiliary heat

D2 :

R : To use tank element contactor that has a 24VAC coil, jumper R to D1 and connect contactor coil between D2 and C0.

C0 :

### CIRCULATOR CONNECTIONS (230/115VAC)

REFER TO LABEL IN UNIT FOR MAX LOAD (AMPS)

Connect 115VAC circulators to 115V

Connect 230VAC circulators to 230V

### \*\*\* IMPORTANT NOTE FOR 3 PHASE POWER \*\*\*

The unit is equipped with a scroll compressor. If on initial startup the compressor is noisy and not pumping, reverse the L1 and L2 supply wires.

### POWER SUPPLY CONNECTIONS

\*NOTE: Neutral (N) is only required if connecting 115VAC circulators.

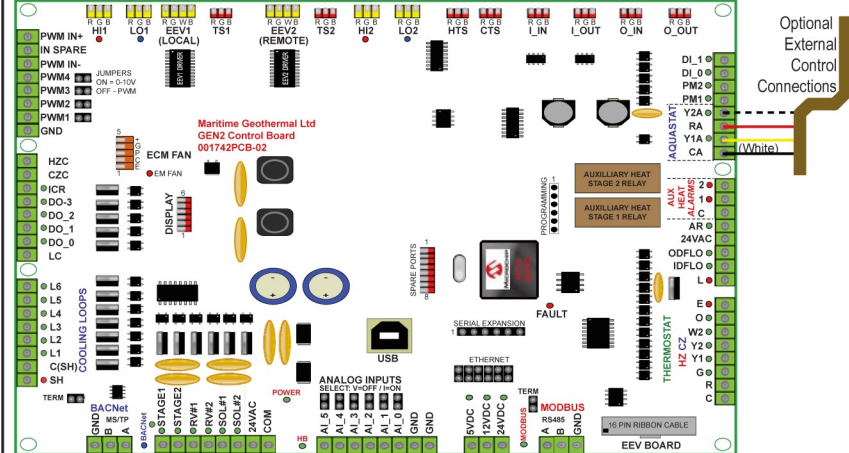
The heat pump itself does not require a neutral.

208/115VAC CONNECTIONS		
Wire	Colour	Contactor (Label)
Neutral*	White	N*
Line 3	Red	L3
Line 2	Blue	L2
Line 1	Black	L1

Connect "GND" to ground lug.

03	000282/283	D. RHEAULT	D. RHEAULT	1 FEB 2021
02b	-	D. RHEAULT	D. RHEAULT	16 JAN 2020
02a	-	D. RHEAULT	D. RHEAULT	1 JUL 2019
02	000254	D. RHEAULT	D. RHEAULT	15 AUG 2017
REV	ECO#	IMPL BY	APVD BY	DATE

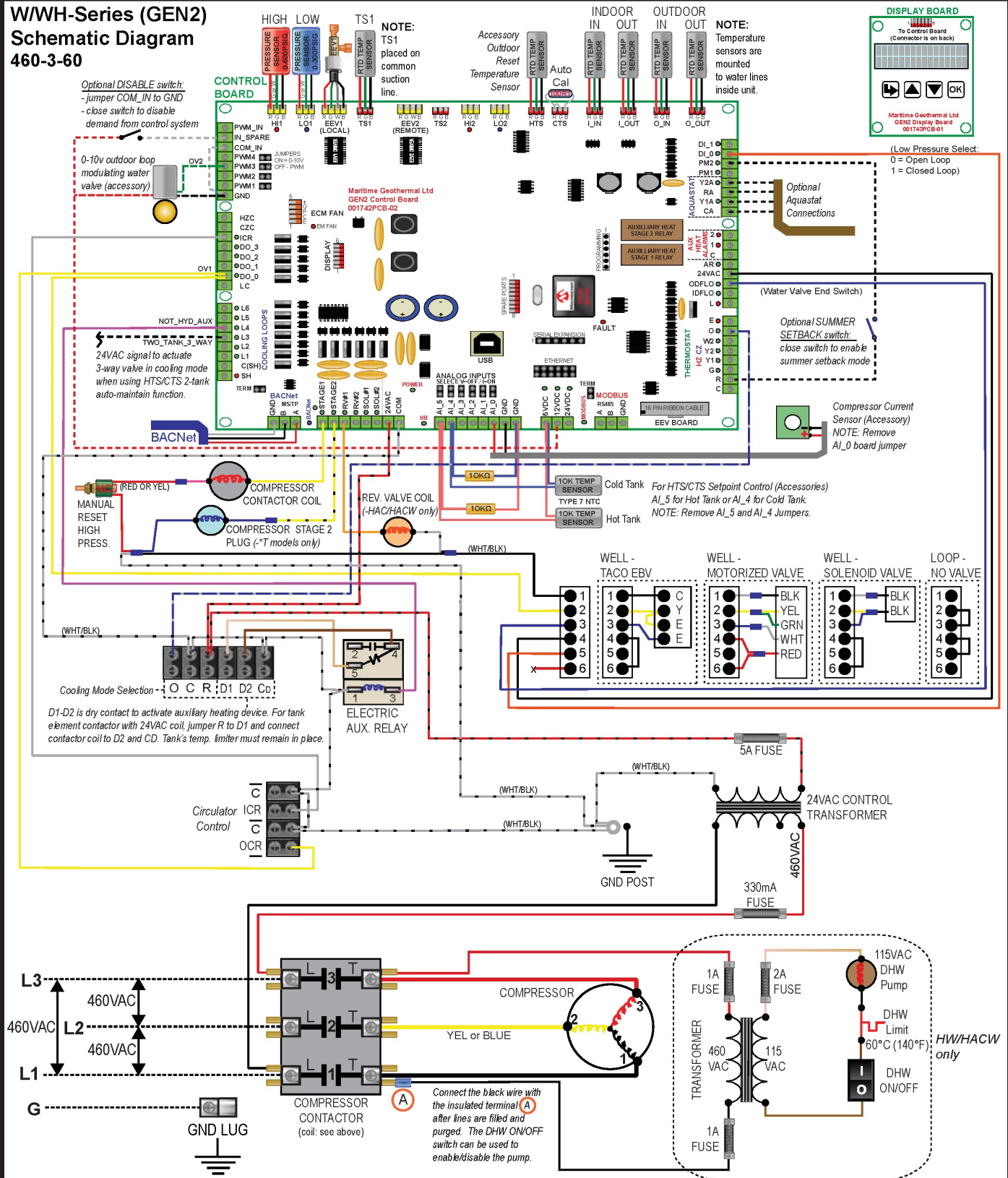
### CONTROL BOARD





# Wiring Diagram (460-3-60)

## W/WH-Series (GEN2) Schematic Diagram 460-3-60



04	ISSUE 02	D. RHEAULT	D. RHEAULT	21 SEP 2022	Drawn By C.GEDDES	Date 09 APR 2015	<b>MARITIME GEOTHERMAL LTD.</b> P.O. Box 2555 170 Plantation Rd. Petitscodiac, NB CANADA E4Z 6H4	Drawing Name <b>W/WH-**-H***-4*-** Schematic Diagram</b>
04	000296	D. RHEAULT	D. RHEAULT	10 DEC 2021	Checked By C.GEDDES	Date 09 APR 2015		
03	000282/283	D. RHEAULT	D. RHEAULT	1 FEB 2021	Eng. Approved By C.GEDDES	Date 09 APR 2015		
02b	-	D. RHEAULT	D. RHEAULT	16 JAN 2020	Mfg. Approved By	Date		
REV	ECO#	IMPL BY	APVD BY	DATE	Approved By	Date	Size LET	Drawing Number 001936SCH
							Drawing Rev 04(i2)	Sheet 1 / 1

# Electrical Box Layout (460-3-60)

## W/WH-Series Electrical Box Diagram

460-3-60

### SYSTEM CONTROL DESCRIPTION

System Control by BACNet or External Control Signals		
BACNet Object	External	Activation
SYSTEM_Y1A	Y1A	Compressor Stage 1
SYSTEM_Y2A	Y2A	Compressor Stage 2 (-*T models only)
SYSTEM_O	O	OFF=heating, ON=cooling (-HAC/HACW models only)

### BACNet INTERFACE CONNECTIONS (MS/TP RS-485)

Use twisted pair shielded, conductor cable to connect the BACNet connections to the control board connector.  
 A - Communication (+)  
 B - Communication (-)  
 GND - Ground

### EXTERNAL CONTROL CONNECTIONS (24VAC)

For cooling mode activation (reversing -HAC/HACW models only), use 18-2 cable to connect terminals at terminal strip through a dry contact:  
 O - Cooling Mode (Active) / Heating Mode (Inactive)  
 C - Common (for use with R to power external device)  
 R - 24VAC Hot

If using an external aquastat ("Signals" control method), use these right side board connections for compressor control:

RA - 24VAC Hot  
 CA - Common (for use with RA to power aquastat)  
 Y1A - Compressor Stage 1  
 Y2A - Compressor Stage 2 (-\*T models only)

A dry contact connection between R/RA and an external control connection (Y1A, Y2A, O) will activate the external control signal input to the control board.

### AUXILIARY HEAT CONTROL CONNECTIONS

Use an 18-2 conductor cable.  
 Choose one of two types of auxiliary heat connections. In either case, default is "ON".

**Tank's temperature limiter must remain in place.**

D1 : Dry contacts, closed during call for auxiliary heat  
 D2 :

R : To use tank element contactor that has a 24VAC coil, jumper R to D1 and connect contactor coil between D2 and Co.  
 D1 :  
 D2 :  
 Co :

### CIRCULATOR CONTROL CONNECTIONS (24VAC)

Use an 18-2 conductor cable for each pair. Connect output signals as per the descriptions below:

C - 24VAC Common  
 ICR - 24VAC Indoor Circulator Control (Hot)  
 C - 24VAC Common  
 OCR - 24VAC Outdoor Circulator Control (Hot)

The ICR and OCR pins will start / stop the circulators.  
**Max load 500mA each OCR and ICR.**

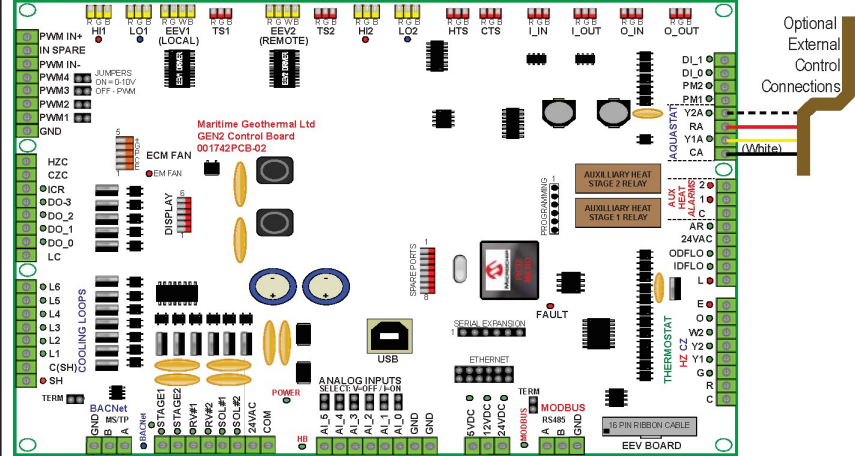
### POWER SUPPLY CONNECTIONS

460-3-60VAC CONNECTIONS		
Wire	Colour	Contactor (Label)
Line 3	Red	L3
Line 2	Blue	L2
Line 1	Black	L1

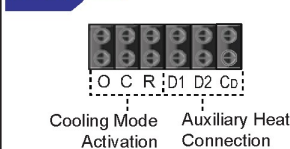
Connect "GND" to ground lug.

03	000282/283	D. RHEAULT	D. RHEAULT	1 FEB 2021
02b	-	D. RHEAULT	D. RHEAULT	16 JAN 2020
02a	-	D. RHEAULT	D. RHEAULT	1 JUL 2019
02	000254	D. RHEAULT	D. RHEAULT	15 AUG 2017
REV	ECO#	IMPL BY	APVD BY	DATE

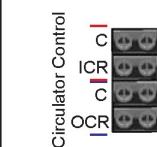
### CONTROL BOARD



### BACNet



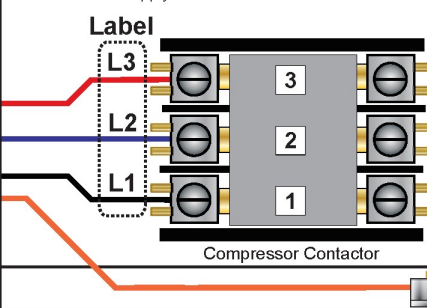
Cooling Mode Activation Auxiliary Heat Connection



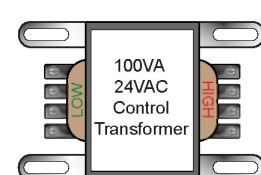
Circulator Control

### \*\*\* IMPORTANT NOTE FOR 3 PHASE POWER \*\*\*

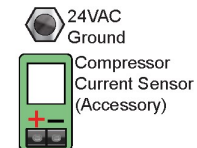
If on initial startup the compressor is noisy and not pumping, reverse the L1 and L2 supply wires.



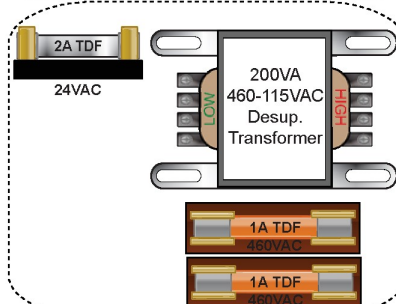
Secondary Fuse



Primary Fuse

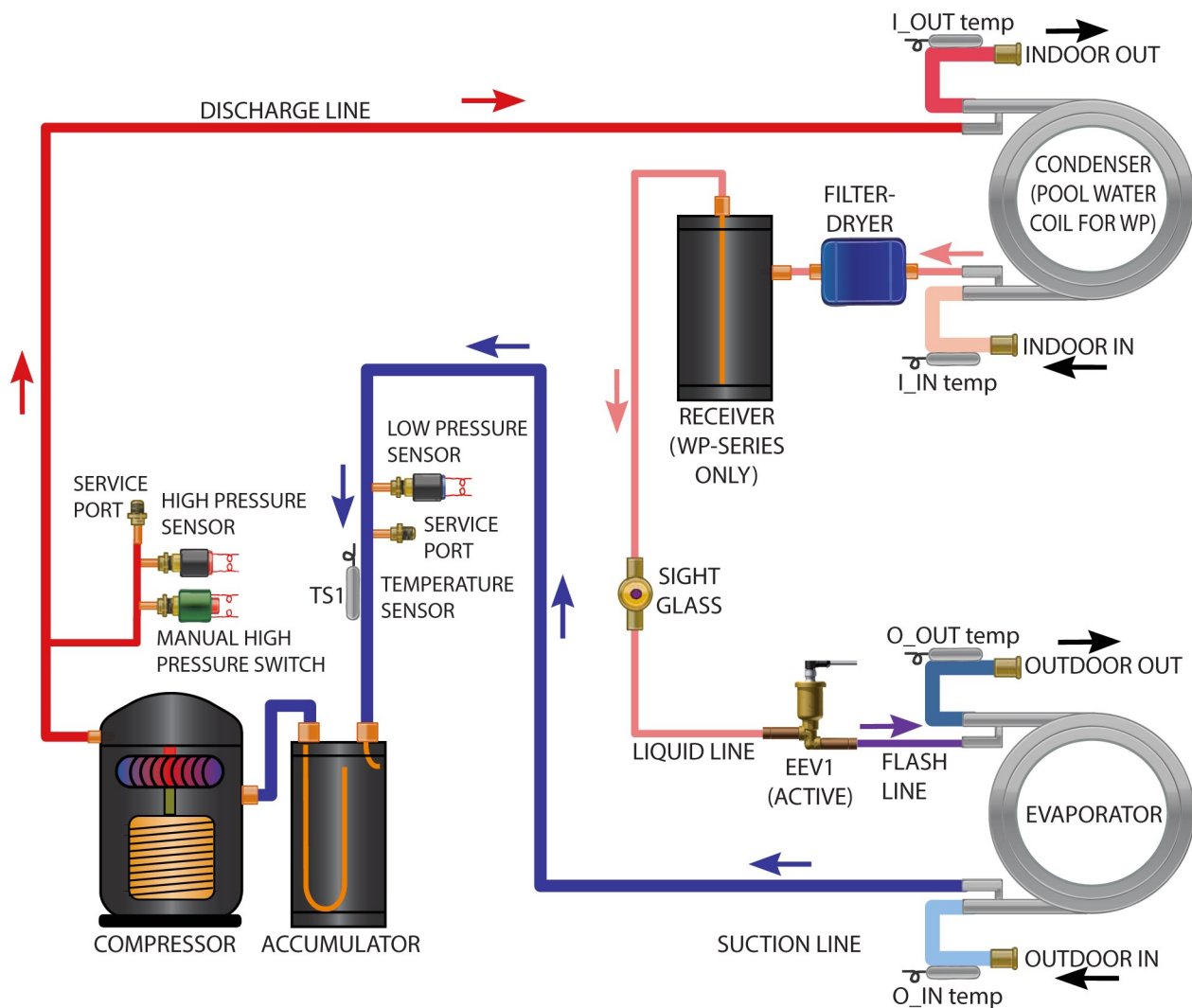


Models with Desuperheater Only (HW/HACW)



Drawn By C.GEDDES Checked By C.GEDDES Eng. Approved By C.GEDDES Mfg. Approved By Approved By		Date 09 APR 2015 Date 09 APR 2015 Date 09 APR 2015 Date Date		MARITIME GEOTHERMAL LTD. P.O. Box 2555 170 Plantation Rd. Petitediac, NB CANADA E4Z 6H4 Drawing Name W/WH-**-H***-4*** Schematic Diagram Size LET Drawing Number 001937ELB Drawing Rev 03 Sheet 1 / 1	
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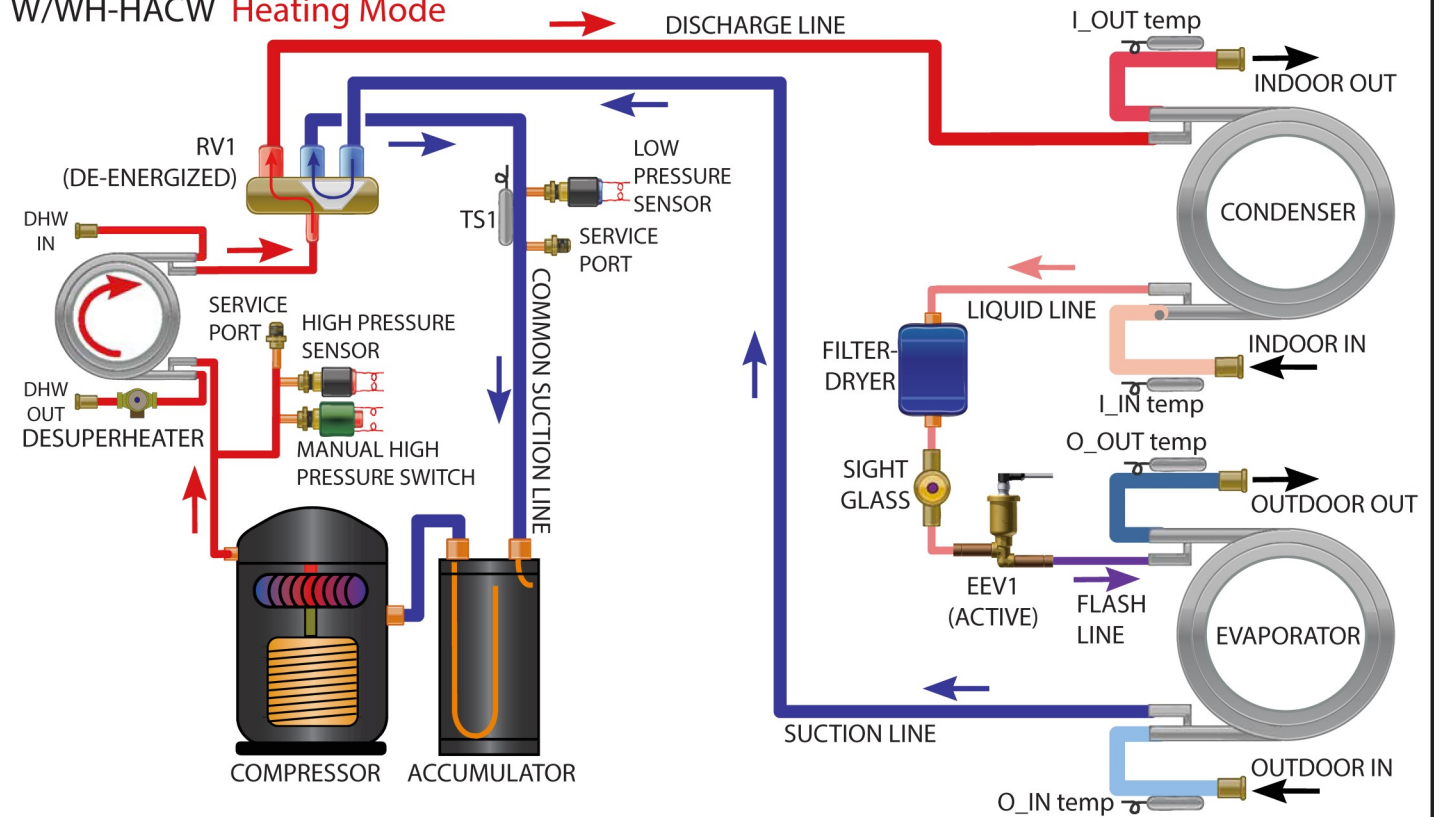
W/WH/WP-H Heating Mode  
(Non-Reversing)



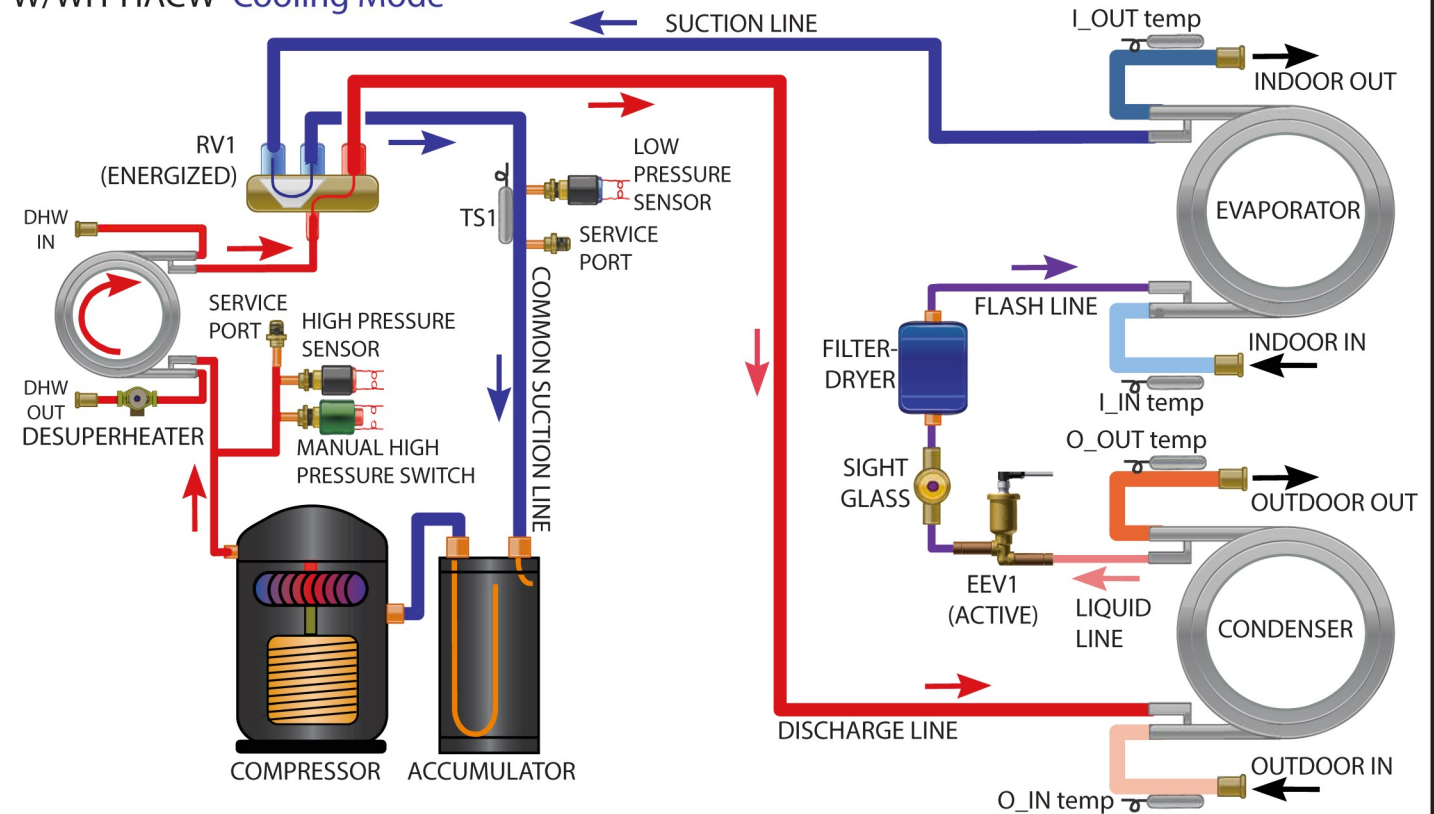
					Drawn By C.GEDDES	Date 29 OCT 2014	<b>MARITIME GEOTHERMAL LTD.</b> <small>P.O. Box 2555 170 Plantation Rd. Petitcodiac, NB CANADA E4Z 6H4</small>		
					Checked By C.GEDDES	Date 29 OCT 2014			
					Eng. Approved By C.GEDDES	Date 29 OCT 2014	Drawing Name <b>W/WH/WP-H Refrigeration Circuit (Non-Reversing)</b>		
					Mfg. Approved By	Date			
					Approved By	Date	Size LET	Drawing Number 001877RCD	Drawing Revision 02
02	-	D. RHEAULT	D. RHEAULT	1 FEB 2021					
01a	-	D. RHEAULT	D. RHEAULT	1 JUL 2019					
01	Initial Release	C. GEDDES	C. GEDDES	29 OCT 2014					
REV	ECO#	IMPL BY	APVD BY	DATE					
								Sheet 1 / 1	



## W/WH-HACW Heating Mode



## W/WH-HACW Cooling Mode



Drawn By	Dan Rheault	Date	17-JUN-2019
Checked By	Dan Rheault	Date	17-JUN-2019
Eng. Approved By	Dan Rheault	Date	17-JUN-2019
Mfg. Approved By		Date	
Approved By		Date	

MARITIME GEOTHERMAL LTD.		P.O. Box 2555 170 Plantation Rd. Petitcodiac, NB CANADA E4Z 6H4	
Drawing Name			
W/WH-HACW Series Refrigeration Circuit (GEN2, Reversing, with Desuperheater)			
Size	Drawing Number	Drawing Revision	Sheet
LET	002398RCD	01	1 / 1

# Engineering Guide Specifications

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## General

The liquid source reversing water-to-air heat pump shall be a single high temperature range package unit, with optional reversing valve and optional desuperheating circuit for domestic hot water heating. The unit shall be listed by a nationally recognized safety-testing laboratory (NRTL), such as TUV, ETL, UL, or CSA. The unit shall be rated in accordance with applicable standards of the Air Conditioning, Heating, and Refrigeration Institute / International Standards Organization (AHRI/ISO) and/or Canadian Standards Association (CSA). The liquid source water to water heat pump unit, as manufactured by Maritime Geothermal, Petitcodiac, New Brunswick, shall be designed to operate correctly within liquid temperature ranges specified on the "Minimum and Maximum Operating Temperatures" page of this engineering specification document.

## Factory Quality

Each unit shall be run tested at the factory with water circulating through the indoor and outdoor loops. Quality control system checks shall include: computerized nitrogen pressurized leak test, evacuation of refrigeration circuit to sustained vacuum, accurate system charge, detailed heating and cooling mode tests, and quality cross check all operational and test conditions to pass/fail criteria. Units tested without water flow are not acceptable. The units shall be warranted by the manufacturer against defects in materials and workmanship in accordance with the warranty section at the end of this document. Optional extended factory warranty coverage may be available.

## Cabinet

Each unit shall be enclosed in a sheet metal cabinet. Cabinet shall be constructed of powder coated galvanized sheet metal of minimum 20 gauge. Sheet metal gauge shall be higher where structurally required. Design and construction of cabinet shall be such that it is rigid and passes the CSA/UL Loading Test requirements (200 lb roof test and 25 lb guard test). All panels shall be lined with minimum 1/2 inch [12.7 mm] thick acoustic type glass fiber insulation. All insulation shall meet the fire retardant provisions of NFPA 90A. This material shall also provide acoustical benefit. The unit must have a minimum of three access panels for serviceability of the compressor compartment. Units having only one access panel to compressor/heat exchangers/expansion device/refrigerant piping shall not be acceptable. The electrical box shall have separate holes and knockouts for entrance of line voltage and low voltage control wiring. All factory-installed wiring passing through factory knockouts and openings shall be protected from sheet metal edges at openings by plastic grommets.

## Refrigerant Circuit

All units shall contain only one sealed refrigerant circuit, containing a hermetic motor scroll compressor, Electronic Expansion Valve (EEV), coaxial heat exchangers, factory installed high and low pressure sensors, manual reset high pressure switch, service ports, liquid line filter-drier, sight glass, and suction accumulator.

Compressors shall be specified for heat pump duty with internal isolation consisting of rubber vibration isolators and mounting plate with rubber vibration isolators. Compressor motors shall have internal high temperature overload protection.

The water to refrigerant heat exchangers shall consist of a steel outer jacket with twisted copper inner tube, designed and certified for 600 psig [4136 kPa] working pressure on the refrigerant side and 450 psig [3108 kPa] on the water side. Heat exchangers headered together in parallel shall use a reverse-return or symmetrical arrangement on the water side and symmetrical arrangement on the refrigerant side to ensure even flow splitting. Heat exchangers shall be insulated over all of their outside surface with minimum 3/8" thick closed cell insulation. Insulation consisting of 1/8" closed-cell insulating tape shall not be acceptable. Cupro-nickel (CuNi) inner tube shall be available as a factory option.

The electronic expansion valve shall be of stepper-motor rather than pulsing type, and shall provide proper superheat control over the unit's operating range with minimal deviation from superheat setpoint. Superheat shall be determined through the suction pressure-temperature method. Externally mounted pressure controlled water regulating flow valves or thermostatic expansion valves (TXV's) in place of electronic expansion valves are not acceptable.

The suction accumulator shall be insulated with minimum 3/8" thick closed cell insulation to prevent condensation. The accumulator's internal oil return port shall be sized properly for the unit's operating range. To ensure proper oil return, suction accumulator shall not be 'oversized'.

## Piping and Connections

The unit shall have two sets of primary water in and out connections (for indoor and outdoor loops). The primary connection type shall be 1" nominal female National Pipe Thread (NPT). Optional domestic hot water (desuperheater) water connectors shall be 1/2" nominal female National Pipe Thread (NPT). All water connectors shall be rigidly mounted to cabinet with corrosion resistant fasteners to prevent relative movement. All water connectors shall be constructed of copper or brass material for corrosion resistance.

All internal water and refrigerant piping shall be insulated with minimum 3/8" thick closed cell insulation. Insulation consisting of 1/8" closed-cell insulating tape shall not be acceptable.

## Electrical

Controls and safety devices shall be factory wired and mounted within the unit. Controls shall include 24 volt alternating current (24VAC) activated compressor contactor, and 24VAC 100VA transformer with built in circuit breaker or fused on both primary and secondary sides. A terminal strip with screw in terminals shall be provided for field control wiring. Units shall be name-plated for use with time delay fuses or circuit breakers. Unit controls shall be 24VAC and provide heating as required by the remote thermostat or controller, or on-board controller. Unit shall provide remote fault indication to the control system via serial communications as well as provide fault messages on the front panel LCD display.

## Unit Control

The control system shall have the following features:

1. Anti-short cycle time delay on compressor operation. Time delay shall be a minimum of 5 minutes, for both thermostat demand and safety control reset starts. An override shall be provided to disable this delay for unit commissioning and testing purposes.
2. Random compressor start delay of 0-120 seconds on unit power up to facilitate starting multiple units after a power failure.
3. Compressor shutdown for high or low refrigerant pressures, Loss of Charge (LOC), optional low flow conditions, and for optional phase protection faults on three phase models.
4. Automatic intelligent reset: unit shall automatically restart after a trip short cycle delay expires if after trip if the fault has cleared. Should a fault reoccur 3 times sequentially then permanent lockout shall occur, requiring cycling of the power to the unit in order to reset.
5. Manual reset high pressure in case of electronic board failure.
6. The low pressure shall not be monitored for the first 90 seconds after a compressor start to prevent nuisance safety trips.
7. 2 x 16 backlit Liquid Crystal Display (LCD) and four buttons provide basic configuration and data access. Unit may be configured for stand alone operation.
8. Universal Serial Bus (USB) port for full data access and diagnostic information, including manual override of all inputs and outputs, data-logging, and real-time charting.
9. BACnet connectivity for control by building automation system, and providing alarm & operating data feedback.

Maritime Geothermal works continually to improve its products. As a result, the design and specifications of any product may be changed without notice. Please contact Maritime Geothermal at 1-506-756-8135 or visit [www.nordicghp.com](http://www.nordicghp.com) for latest design and specifications. Purchaser's approval of this data set signifies that the equipment is acceptable under the provisions of the job specification. Statements and other information contained herein are not express warranties and do not form the basis of any commercial contract or other agreement between any parties, but are merely Maritime Geothermal's statement of opinion regarding its products.

# Warranty: WH-Series

## COMMERCIAL LIMITED EXPRESS WARRANTY

Unless a statement is specifically identified as a warranty, statements made by Maritime Geothermal Ltd. ("MG") or its representatives relating to MG's products, whether oral, written or contained in any sales literature, catalogue or agreement, are not express warranties and do not form a part of the basis of the bargain, but are merely MG's opinion or commendation of MG's products.

**SET FORTH HERE IS THE ONLY EXPRESS WARRANTY THAT APPLIES TO MG'S PRODUCTS. MG MAKES NO WARRANTY AGAINST LATENT DEFECTS. MG MAKES NO WARRANTY OF MERCHANTABILITY OF THE GOODS OR OF THE FITNESS OF THE GOODS FOR ANY PARTICULAR PURPOSE.**

### LIMITED EXPRESS COMMERCIAL WARRANTY - PARTS

MG warrants its Commercial Class products, purchased and retained in the United States of America and Canada, to be free from defects in material and workmanship under normal use and maintenance as follows:

- (1) Air conditioning, heating and/or heat pump units built or sold by MG ("MG Units") for one (1) year from the Warranty Inception Date (as defined below).
- (2) Thermostats, auxiliary electric heaters and geothermal pumping modules built or sold by MG, when installed with MG Units, for five (5) years from the Warranty Inception Date (as defined below).
- (3) Sealed refrigerant circuit components of MG Units (which components only include the compressor, refrigerant to air/water heat exchangers, reversing valve body and refrigerant metering device) for one (1) year from the Warranty Inception Date (as defined below).
- (4) Other accessories, when purchased separately, for (1) year from the date of shipment from MG.

**The "Warranty Inception Date" shall be the date of original unit installation, as per the date on the installation Startup Record; or sixty (60) days from date of unit shipment from MG, whichever comes first.**

To make a claim under this warranty, parts must be returned to MG in Petiscodiac, New Brunswick, freight prepaid, no later than ninety (90) days after the date of the failure of the part. If MG determines the part to be defective and within MG's Limited Express Commercial Warranty, MG shall, when such part has been either replaced or repaired, return such to a factory recognized distributor, dealer or service organization, freight prepaid. The warranty on any part repaired or replaced under warranty expires at the end of the original warranty period.

### LIMITED EXPRESS COMMERCIAL WARRANTY - LABOUR

MARITIME GEOTHERMAL LTD. will not be responsible for any consequential damages or labour costs incurred.

This warranty does not cover and does not apply to:

- (1) Air filters, fuses, refrigerant, fluids, oil.
- (2) Products relocated after initial installation.
- (3) Any portion or component of any system that is not supplied by MG, regardless of the cause of the failure of such portion or component.
- (4) Products on which the unit identification tags or labels have been removed or defaced.
- (5) Products on which payment to MG, or to the owner's seller or installing contractor, is in default.
- (6) Products subjected to improper or inadequate installation, including but not limited to:
  - Indoor or outdoor loop flow lower than listed in engineering specification or as expressly approved by MARITIME GEOTHERMAL LTD.
  - Operating the heat pump either manually or with automated controls so that the unit is forced to function outside its normal operating range
  - Disabling of safety controls
  - Insufficient loop antifreeze concentration for loop temperature, or antifreeze concentration incorrectly set in control board
  - Fouled heat exchangers due to poor water quality
  - Failure to use strainers or clean them regularly
  - Impact or physical damage sustained by the heat pump
  - Poor refrigeration maintenance practices, including brazing without nitrogen flow, or using wrong braze/flux
  - Incorrect voltage or missing phase supplied to unit
  - Unit modified electrically or mechanically from factory supplied condition
  - Water quality outside of recommended limits (e.g. salinity or pH)
  - Unit not mounted with supplied anti-vibration grommets when specified for use
  - Corrosion damage due to corrosive ambient environment
  - Failure due to excessive cycling caused by improper mechanical setup or improperly programmed external controller
  - Physical loads or pressures placed on unit from external equipment
- (7) Mold, fungus or bacteria damage
- (8) Corrosion or abrasion of the product.
- (9) Products supplied by others.
- (10) Electricity or fuel, or any increases or unrealized savings in same, for any reason whatsoever.

MG is not responsible for:

- (1) The costs of fluids, refrigerant or system components **supplied by others**, or associated **labour** to repair or replace the same, which is incurred as a result of a defective part covered by MG's Limited Commercial Warranty.
- (2) The costs of **labour**, refrigerant, materials, or service incurred in diagnosis and removal of defective part, or in obtaining and replacing the new or repaired part.
- (3) Transportation costs of the defective part from the installation site to MG, or of the return of that part if warranty coverage declined.
- (4) The costs of normal maintenance.

MG'S LIABILITY UNDER THE TERMS OF THIS LIMITED WARRANTY SHALL APPLY ONLY TO THE MG UNITS REGISTERED WITH MG THAT BEAR THE MODEL AND SERIAL NUMBERS STATED ON THE INSTALLATION START UP RECORD, AND MG SHALL NOT, IN ANY EVENT, BE LIABLE UNDER THE TERMS OF THIS LIMITED WARRANTY UNLESS THIS INSTALLATION START UP RECORD HAS BEEN ENDORSED BY OWNER & DEALER/INSTALLER AND RECEIVED BY MG LIMITED WITHIN 90 DAYS OF START UP.

**Limitation:** This Limited Express Commercial Warranty is given in lieu of all other warranties. If, notwithstanding the disclaimers contained herein, it is determined that other warranties exist, any such express warranty, including without limitation any express warranties or any implied warranties of fitness for particular purpose and merchantability, shall be limited to the duration of the Limited Express Commercial Warranty.

### LIMITATION OF REMEDIES

In the event of a breach of the Limited Express Commercial Warranty, MG will only be obligated at MG's option to repair the failed part or unit, or to furnish a new or rebuilt part or unit in exchange for the part or unit which has failed. If after written notice to MG's factory in Petiscodiac, New Brunswick of each defect, malfunction or other failure, and a reasonable number of attempts by MG to correct the defect, malfunction or other failure, and the remedy fails of its essential purpose, MG shall refund the purchase price paid to MG in exchange for the return of the sold good(s). Said refund shall be the maximum liability of MG. **THIS REMEDY IS THE SOLE AND EXCLUSIVE REMEDY OF THE BUYER OR PURCHASER AGAINST MG FOR BREACH OF CONTRACT, FOR THE BREACH OF ANY WARRANTY OR FOR MG'S NEGLIGENCE OR IN STRICT LIABILITY.**

### LIMITATION OF LIABILITY

MG shall have no liability for any damages if MG's performance is delayed for any reason or is prevented to any extent by any event such as, but not limited to: any war, civil unrest, government restrictions or restraints, strikes, or work stoppages, fire, flood, accident, shortages of transportation, fuel, material, or labour, acts of God or any other reason beyond the sole control of MG. **MG EXPRESSLY DISCLAIMS AND EXCLUDES ANY LIABILITY FOR CONSEQUENTIAL OR INCIDENTAL DAMAGE IN CONTRACT, FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY, OR IN TORT, WHETHER FOR MG'S NEGLIGENCE OR AS STRICT LIABILITY.**

### OBTAINING WARRANTY PERFORMANCE

Normally, the dealer or service organization who installed the products will provide warranty performance for the owner. Should the installer be unavailable, contact any MG recognized distributor, dealer or service organization. If assistance is required in obtaining warranty performance, write or call Maritime Geothermal Ltd.

**NOTE:** Some states or Canadian provinces do not allow limitations on how long an implied warranty lasts, or the limitation or exclusions of consequential or incidental damages, so the foregoing exclusions and limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and from Canadian province to Canadian province.